COLORMATCH SI

5%	1%		5%	1%	
		005 White			285 Violet
		105 Lemon			305 Blue
		115 Golden Yellow			355 Marine
		185 Orange			405 Green
		215 Red			465 Olive Green
		225 Dark Red			705 Black

10%	2%		10%	2%	
		FL 1015 Yellow			FL 2415 Pink
		FL 1815 Orange			FL 4015 Green

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COLORMATCH SI

PRODUCT	LIGHT FASTNESS		WASH FASTNESS 60 °C	RUBBING FASTNESS DRY	RUBBING FASTNESS WET
	FULL SHADE	REDUCED SHADE			
COLORMATCH SI 005 White	8	8	4–5	3	3
COLORMATCH SI 105 Lemon	8	7	4–5	4	5
COLORMATCH SI 115 Golden Yellow	8	5	4–5	4–5	5
COLORMATCH SI 185 Orange	7	7–8	4–5	4–5	5
COLORMATCH SI 215 Red	8	8	3–4	4–5	5
COLORMATCH SI 225 Dark Red	7–8	6–7	4–5	4	5
COLORMATCH SI 285 Violet	7–8	7–8	4	4–5	5
COLORMATCH SI 305 Blue	8	7–8	4	5	5
COLORMATCH SI 355 Marine	8	8	3–4	4	5
COLORMATCH SI 405 Green	8	8	4	4–5	5
COLORMATCH SI 465 Olive Green	8	8	3–4	4	5
COLORMATCH SI 705 Black	8	8	4	3–4	5
COLORMATCH SI FL 1015 Yellow	1	1	4	5	5
COLORMATCH SI FL 1815 Orange	1	1	4–5	5	5
COLORMATCH SI FL 2415 Pink	1	1	4–5	5	5
COLORMATCH SI FL 4015 Green	2–3	2–3	4–5	5	5

COLORMATCH SI pigments are vinyl terminated silicon polymer based pigments.

Common application amount of silicone pigments
for light colours 1–5 %
for dark colours 5–20 %

COLORMATCH SI pigments are suitable for colouring silicone based CHT products, ALPAPRINT and ALPATEC

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