

# BEZAKTIV ONE

## COLOR TRENDS SPRING / SUMMER 2025

Water and energy saving reactive dyes for exhaust dyeing of cotton (CO) and cellulosics

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEZAKTIV Yellow ONE	0.0584		BEZAKTIV Brilliant Yellow ONE	3.0378
	BEZAKTIV Red ONE	0.0310		BEZAKTIV Yellow ONE	0.3551
	BEZAKTIV Blue ONE	0.1186		BEZAKTIV Blue ONE	0.0964
02. JACARANDA	02	%	11. STRAW	11	%
	BEZAKTIV Magenta ONE	0.0335		BEZAKTIV Yellow ONE	0.1012
	BEZAKTIV Aquamarine ONE	0.3524		BEZAKTIV Red ONE	0.0068
			BEZAKTIV Blue ONE	0.0087	
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEZAKTIV Red ONE	0.0156		BEZAKTIV Yellow ONE	0.0906
	BEZAKTIV Aquamarine ONE	0.0100		BEZAKTIV Red ONE	0.0227
			BEZAKTIV Blue ONE	0.0327	
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEZAKTIV Brilliant Yellow ONE	0.0469		BEZAKTIV Yellow ONE	0.1517
	BEZAKTIV Blue ONE	0.0037		BEZAKTIV Red ONE	0.0960
	BEZAKTIV Turquoise S-BF 150	0.0659		BEZAKTIV Blue ONE	0.0211
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEZAKTIV Royal S-B	1.2000		BEZAKTIV Yellow ONE	0.0077
				BEZAKTIV Brilliant Orange ONE	0.1000
			BEZAKTIV Red ONE	0.0039	
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEZAKTIV Brilliant Yellow ONE	0.1730		not possible	
	BEZAKTIV Blue ONE	0.2283			
	BEZAKTIV Turquoise S-BF 150	0.2700			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEZAKTIV Brilliant Yellow ONE	0.0810		BEZAKTIV Brilliant Yellow ONE	0.0160
	BEZAKTIV Turquoise S-BF 150	2.4320		BEZAKTIV Royal S-B	0.1060
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEZAKTIV Brilliant Yellow ONE	0.2790		BEZAKTIV Yellow ONE	0.0063
	BEZAKTIV Yellow ONE	0.0116		BEZAKTIV Red ONE	0.0012
	BEZAKTIV Red ONE	0.0004		BEZAKTIV Blue ONE	0.0195
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEZAKTIV Brilliant Yellow ONE	0.3233		BEZAKTIV Yellow ONE	0.2249
	BEZAKTIV Blue ONE	0.0051		BEZAKTIV Red ONE	0.1483
		BEZAKTIV Blue ONE		1.2186	

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# BEZAKTIV S

## COLOR TRENDS SPRING/SUMMER 2025

Reactive dyes for exhaust dyeing of cotton (CO) and cellulosics

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEZAKTIV Yellow S-MATRIX 150	0.0423		BEZAKTIV Yellow S-8GN	3.7397
	BEZAKTIV Red S-MATRIX 150	0.0210		BEZAKTIV Yellow S-MATRIX 150	0.0901
	BEZAKTIV Blue S-MATRIX 150	0.0537		BEZAKTIV Blue S-MATRIX 150	0.0431
02. JACARANDA	02	%	11. STRAW	11	%
	BEZAKTIV Red S-2B	0.0583		BEZAKTIV Yellow S-8GN	0.0258
	BEZAKTIV Royal S-B	0.2010		BEZAKTIV Yellow S-MATRIX 150	0.0654
			BEZAKTIV Blue S-MATRIX 150	0.0056	
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEZAKTIV Red S-MATRIX 150	0.0142		BEZAKTIV Yellow S-MATRIX 150	0.0704
	BEZAKTIV Royal S-B	0.0041		BEZAKTIV Red S-MATRIX 150	0.0102
			BEZAKTIV Blue S-MATRIX 150	0.0172	
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEZAKTIV Yellow S-8GN	0.0481		BEZAKTIV Yellow S-MATRIX 150	0.1225
	BEZAKTIV Blue S-RN	0.0060		BEZAKTIV Red S-MATRIX 150	0.0717
	BEZAKTIV Turquoise S-BF 150	0.0651		BEZAKTIV Blue S-MATRIX 150	0.0100
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEZAKTIV Red S-MATRIX 150	0.0162		BEZAKTIV Yellow S-MATRIX 150	0.0365
	BEZAKTIV Royal S-B	1.0358		BEZAKTIV Brilliant Red ONE	0.0390
			BEZAKTIV Red S-MATRIX 150	0.0032	
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEZAKTIV Yellow S-8GN	0.1738		not possible	
	BEZAKTIV Blue S-RN	0.2474			
	BEZAKTIV Turquoise S-BF 150	0.2708			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEZAKTIV Yellow S-8GN	0.0911		BEZAKTIV Yellow S-8GN	0.0156
	BEZAKTIV Blue S-RN	0.0221		BEZAKTIV Yellow S-MATRIX 150	0.0012
	BEZAKTIV Turquoise S-BF 150	2.2057		BEZAKTIV Royal S-B	0.1097
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEZAKTIV Yellow S-8GN	0.3155		BEZAKTIV Yellow S-MATRIX 150	0.0045
	BEZAKTIV Yellow S-MATRIX 150	0.0083		BEZAKTIV Blue S-MATRIX 150	0.0098
	BEZAKTIV Blue S-MATRIX 150	0.0011			
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEZAKTIV Yellow S-8GN	0.2889		BEZAKTIV Yellow S-MATRIX 150	0.0950
	BEZAKTIV Royal S-B	0.0067		BEZAKTIV Red S-MATRIX 150	0.1370
			BEZAKTIV Blue S-MATRIX 150	0.5844	

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# BEZAKTIV V

## COLOR TRENDS SPRING / SUMMER 2025

Reactive dyes for cold pad batch applications on cotton (CO) and cellulosics

01. ALLOY	01	g/l	10. GRENOBLE GREEN	10	g/l
	BEZAKTIV Yellow V-GR 133	0.5633		BEZAKTIV Yellow V-GR 133	15.1627
	BEZAKTIV Red V-RB 133	0.5267		BEZAKTIV Red V-RB 133	0.0937
	BEZAKTIV Blue V-2B 133	1.4438		BEZAKTIV Turquoise V-G conc.	1.9206
02. JACARANDA	02	g/l	11. STRAW	11	g/l
	BEZAKTIV Red V-RB 133	0.4320		BEZAKTIV Yellow V-GR 133	0.8701
	BEZAKTIV Blue V-RN spez.	2.7737		BEZAKTIV Red V-RB 133	0.1222
	BEZAKTIV Blue V-2B 133	0.2907		BEZAKTIV Blue V-2B 133	0.1084
03. PINK TULLE	03	g/l	12. IRISH CREAM	12	g/l
	BEZAKTIV Red V-RB 133	0.1404		BEZAKTIV Yellow V-GR 133	0.7960
	BEZAKTIV Violett V-5R	0.0689		BEZAKTIV Red V-RB 133	0.3465
	BEZAKTIV Blue V-RN spez.	0.0141		BEZAKTIV Blue V-2B 133	0.4231
04. ICE GREEN	04	g/l	13. MUTED CLAY	13	g/l
	BEZAKTIV Yellow V-5GL	0.4810		BEZAKTIV Yellow V-GR 133	1.2997
	BEZAKTIV Blue V-2B 133	0.1566		BEZAKTIV Red V-RB 133	1.0952
	BEZAKTIV Turquoise V-G conc.	0.8680		BEZAKTIV Blue V-2B 133	0.2413
05. PALACE BLUE	05	g/l	14. PEACH NECTAR	14	g/l
	BEZAKTIV Blue V-RN spez.	17.9312		BEZAKTIV Yellow V-GR 133	0.0935
	BEZAKTIV Turquoise V-G conc.	0.7251		BEZAKTIV Red V-RB 133	0.0583
				BEZAKTIV Brilliant Orange ONE	0.7257
06. LATIGO BAY	06	g/l	15. DAZZLING BLUE	15	g/l
	BEZAKTIV Yellow V-GR 133	0.7535		not possible	
	BEZAKTIV Red V-RB 133	0.4149			
	BEZAKTIV Turquoise V-G conc.	11.7285			
07. CAPRI BREEZE	07	g/l	16. SKY BLUE	16	g/l
	BEZAKTIV Yellow V-5GL	0.7495		BEZAKTIV Yellow V-5GL	0.1403
	BEZAKTIV Turquoise V-G conc.	45.8068		BEZAKTIV Blue V-RN spez.	0.5027
				BEZAKTIV Blue V-2B 133	0.8969
08. LIMELIGHT	08	g/l	17. ICE FLOW	17	g/l
	BEZAKTIV Yellow V-5GL	2.2673		BEZAKTIV Yellow V-GR 133	0.0830
	BEZAKTIV Yellow V-GR 133	0.3191		BEZAKTIV Red V-RB 133	0.0497
				BEZAKTIV Blue V-2B 133	0.2689
09. SUNNY LIME	09	g/l	18. VINTAGE INDIGO	18	g/l
	BEZAKTIV Yellow V-5GL	2.4189		BEZAKTIV Yellow V-GR 133	1.6006
	BEZAKTIV Turquoise V-G conc.	0.0368		BEZAKTIV Red V-RB 133	2.8604
				BEZAKTIV Blue V-2B 133	15.7101

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# BEZAKTIV HP

## COLOR TRENDS SPRING / SUMMER 2025

High performance reactive dyes with high light fastness levels for exhaust dyeing of cotton (CO) and cellulosics

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEZAKTIV Yellow HP-NP	0.0584		BEZAKTIV Brilliant Yellow HP-M	4.9203
	BEZAKTIV Red HP-3B	0.0709		BEZAKTIV Yellow HP-NP	0.2059
	BEZAKTIV Blue HP-R	0.0844		BEZAKTIV Blue HP-R	0.0864
02. JACARANDA	02	%	11. STRAW	11	%
	BEZAKTIV Red HP-3B	0.0956		BEZAKTIV Yellow HP-NP	0.0897
	BEZAKTIV Royal S-B	0.1793		BEZAKTIV Red HP-3B	0.0015
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEZAKTIV Red HP-3B	0.0249		BEZAKTIV Yellow HP-NP	0.0455
	BEZAKTIV Blue HP-R	0.0008		BEZAKTIV Red HP-3B	0.0197
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEZAKTIV Brilliant Yellow HP-M	0.2154		BEZAKTIV Yellow HP-NP	0.1486
	BEZAKTIV Turquoise S-BF 150	0.0641		BEZAKTIV Red HP-3B	0.1199
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEZAKTIV Red HP-3B	0.1105		BEZAKTIV Yellow HP-NP	0.0363
	BEZAKTIV Brilliant Blue S-W	0.5341		BEZAKTIV Brilliant Red HP-G	0.0482
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEZAKTIV Brilliant Yellow HP-M	0.5428		not possible	
	BEZAKTIV Yellow HP-NP	0.0205			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEZAKTIV Brilliant Yellow HP-M	0.3448		BEZAKTIV Yellow HP-NP	0.0088
	BEZAKTIV Turquoise S-BF 150	2.4320		BEZAKTIV Royal S-B	0.1171
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEZAKTIV Brilliant Yellow HP-M	0.8360		BEZAKTIV Yellow HP-NP	0.0047
	BEZAKTIV Yellow HP-NP	0.0123		BEZAKTIV Red HP-3B	0.0024
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEZAKTIV Brilliant Yellow HP-M	0.8487		BEZAKTIV Yellow HP-NP	0.2019
	BEZAKTIV Blue HP-R	0.0047		BEZAKTIV Red HP-3B	0.3316
				BEZAKTIV Blue HP-R	0.9875

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# BEZAKTIV S-W

## COLOR TRENDS SPRING / SUMMER 2025

Advanced reactive dyes with high reproducibility for exhaust dyeing of cotton (CO) and cellulosics

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEZAKTIV Yellow S-W	0.0508		BEZAKTIV Brilliant Yellow S-W	2.1267
	BEZAKTIV Red S-W	0.0571		BEZAKTIV Yellow S-W	0.3182
	BEZAKTIV Blue S-W	0.1086		BEZAKTIV Brilliant Blue S-W	0.0387
02. JACARANDA	02	%	11. STRAW	11	%
	BEZAKTIV Red S-W	0.0933		BEZAKTIV Yellow S-W	0.0884
	BEZAKTIV Brilliant Blue S-W	0.0750		BEZAKTIV Red S-W	0.0073
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEZAKTIV Yellow S-W	0.0010		BEZAKTIV Yellow S-W	0.0814
	BEZAKTIV Red S-W	0.0232		BEZAKTIV Red S-W	0.0317
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEZAKTIV Brilliant Yellow S-W	0.0277		BEZAKTIV Yellow S-W	0.1437
	BEZAKTIV Turquoise S-BF 150	0.0676		BEZAKTIV Red S-W	0.1204
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEZAKTIV Red S-W	0.0817		BEZAKTIV Yellow S-W	0.0248
	BEZAKTIV Brilliant Blue S-W	0.5560		BEZAKTIV Scarlet S-2GF 150	0.0659
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEZAKTIV Brilliant Yellow S-W	0.1536		not possible	
	BEZAKTIV Brilliant Blue S-W	0.2112			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEZAKTIV Brilliant Yellow S-W	0.0574		BEZAKTIV Yellow S-W	0.0051
	BEZAKTIV Turquoise S-BF 150	2.4000		BEZAKTIV Blue S-W	0.0363
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEZAKTIV Brilliant Yellow S-W	0.2099		BEZAKTIV Yellow S-W	0.0059
	BEZAKTIV Yellow S-W	0.0046		BEZAKTIV Red S-W	0.0038
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEZAKTIV Brilliant Yellow S-W	0.2321		BEZAKTIV Yellow S-W	0.1877
	BEZAKTIV Brilliant Blue S-W	0.0026		BEZAKTIV Red S-W	0.3774
				BEZAKTIV Blue S-W	1.2321

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# BEZAKTIV FX

## COLOR TRENDS SPRING / SUMMER 2025

Classical dye selection for garment applications

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEZAKTIV Yellow FX-MX	0.0430		BEZAKTIV Yellow FX-7G	2.6000
	BEZAKTIV Red FX-B	0.0190		BEZAKTIV Yellow FX-MX	0.3500
	BEZAKTIV Blue FX-NN 01	0.0540		BEZAKTIV Turquoise FX-2G	0.1300
02. JACARANDA	02	%	11. STRAW	11	%
	BEZAKTIV Red FX-3B	0.0490		BEZAKTIV Yellow FX-7G	0.0140
	BEZAKTIV Blue FX-RD	0.0170		BEZAKTIV Yellow FX-MX	0.0650
	BEZAKTIV Royal S-B	0.1540		BEZAKTIV Blue FX-NN 01	0.0050
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEZAKTIV Red FX-B	0.0120		BEZAKTIV Yellow FX-MX	0.0710
	BEZAKTIV Blue FX-RD	0.0030		BEZAKTIV Red FX-B	0.0090
				BEZAKTIV Blue FX-NN 01	0.0170
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEZAKTIV Yellow FX-7G	0.0310		BEZAKTIV Yellow FX-MX	0.1250
	BEZAKTIV Blue FX-RD	0.0060		BEZAKTIV Red FX-B	0.0650
	BEZAKTIV Turquoise FX-2G	0.0800		BEZAKTIV Blue FX-NN 01	0.0100
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEZAKTIV Red FX-3B	0.0220		BEZAKTIV Yellow FX-MX	0.0390
	BEZAKTIV Royal S-B	1.0300		BEZAKTIV Scarlet FX-SB	0.0310
				BEZAKTIV Red FX-B	0.0060
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEZAKTIV Yellow FX-7G	0.1360		not possible	
	BEZAKTIV Blue FX-RD	0.2400			
	BEZAKTIV Turquoise FX-2G	0.2900			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEZAKTIV Yellow FX-7G	0.0660		BEZAKTIV Yellow FX-7G	0.0020
	BEZAKTIV Blue FX-RD	0.0250		BEZAKTIV Blue FX-RD	0.0590
	BEZAKTIV Turquoise FX-2G	2.5000		BEZAKTIV Turquoise FX-2G	0.1370
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEZAKTIV Yellow FX-7G	0.2700		BEZAKTIV Yellow FX-MX	0.0050
	BEZAKTIV Yellow FX-MX	0.0090		BEZAKTIV Blue FX-RD	0.0180
	BEZAKTIV Blue FX-RD	0.0010			
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEZAKTIV Yellow FX-7G	0.2500		BEZAKTIV Yellow FX-MX	0.0970
	BEZAKTIV Blue FX-RD	0.0020		BEZAKTIV Red FX-B	0.1270
	BEZAKTIV Turquoise FX-2G	0.0020		BEZAKTIV Blue FX-NN 01	0.5900

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# BEZAKTIV FX

## COLOR TRENDS SPRING / SUMMER 2025

Low temperature soaping for garment applications

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEZAKTIV Yellow FX-NF	0.0610		BEZAKTIV Yellow FX-7G	1.7000
	BEZAKTIV Red FX-B	0.0320		BEZAKTIV Yellow FX-NF	0.8400
	BEZAKTIV Blue FX-RD	0.1060		BEZAKTIV Blue FX-GG	0.0860
02. JACARANDA	02	%	11. STRAW	11	%
	BEZAKTIV Red FX-B	0.0310		BEZAKTIV Yellow FX-NF	0.0890
	BEZAKTIV Blue FX-RD	0.0300		BEZAKTIV Red FX-B	0.0070
	BEZAKTIV Royal S-B	0.1900		BEZAKTIV Blue FX-RD	0.0080
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEZAKTIV Red FX-B	0.0120		BEZAKTIV Yellow FX-NF	0.0810
	BEZAKTIV Blue FX-RD	0.0030		BEZAKTIV Red FX-B	0.0210
				BEZAKTIV Blue FX-RD	0.0290
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEZAKTIV Yellow FX-7G	0.0260		BEZAKTIV Yellow FX-NF	0.1330
	BEZAKTIV Blue FX-RD	0.0060		BEZAKTIV Red FX-B	0.0920
	BEZAKTIV Green FX-4B	0.1200		BEZAKTIV Blue FX-RD	0.0160
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEZAKTIV Yellow FX-NF	0.0060		BEZAKTIV Yellow FX-NF	0.0380
	BEZAKTIV Blue V-RN 150	1.4000		BEZAKTIV Scarlet FX-SB	0.0530
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEZAKTIV Yellow FX-7G	0.1600		not possible	
	BEZAKTIV Blue FX-RD	0.0660			
	BEZAKTIV Blue FX-GG	0.3800			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	not possible			BEZAKTIV Yellow FX-7G	0.0030
				BEZAKTIV Blue FX-RD	0.0320
				BEZAKTIV Blue FX-GG	0.0530
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEZAKTIV Yellow FX-7G	0.2200		BEZAKTIV Yellow FX-NF	0.0070
	BEZAKTIV Yellow FX-NF	0.0310		BEZAKTIV Red FX-B	0.0010
	BEZAKTIV Blue FX-RD	0.0010		BEZAKTIV Blue FX-RD	0.0180
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEZAKTIV Yellow FX-7G	0.2400		BEZAKTIV Yellow FX-NF	0.1900
	BEZAKTIV Blue FX-GG	0.0040		BEZAKTIV Red FX-B	0.2000
				BEZAKTIV Blue FX-RD	1.1000

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# BEZAKTIV FX

## COLOR TRENDS SPRING / SUMMER 2025

Best achievable dischargeability for garment applications

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEZAKTIV Blue FX-GG	0.0950		BEZAKTIV Yellow FX-7G	1.7000
	BEZAKTIV Brown FX-R	0.0970		BEZAKTIV Yellow FX-NF	0.8400
			BEZAKTIV Blue FX-GG	0.0840	
02. JACARANDA	02	%	11. STRAW	11	%
	not possible			BEZAKTIV Yellow FX-NF	0.0770
				BEZAKTIV Blue FX-GG	0.0070
			BEZAKTIV Brown FX-R	0.0190	
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEZAKTIV Red FX-3D	0.0420		BEZAKTIV Yellow FX-NF	0.0480
	BEZAKTIV Grey FX-N 150	0.0020		BEZAKTIV Brown FX-R	0.0230
			BEZAKTIV Grey FX-N 150	0.0340	
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEZAKTIV Yellow FX-7G	0.0060		BEZAKTIV Yellow FX-NF	0.0090
	BEZAKTIV Yellow FX-NF	0.0140		BEZAKTIV Blue FX-GG	0.0080
			BEZAKTIV Brown FX-R	0.1920	
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	not possible			BEZAKTIV Yellow FX-NF	0.0380
				BEZAKTIV Scarlet FX-SB	0.0530
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEZAKTIV Yellow FX-NF	0.0890		not possible	
	BEZAKTIV Blue FX-GG	0.3900			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEZAKTIV Yellow FX-7G	0.0310		BEZAKTIV Yellow FX-NF	0.0010
	BEZAKTIV Turquoise FX-2G	2.0000		BEZAKTIV Blue FX-GG	0.0950
			BEZAKTIV Brown FX-R	0.0050	
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEZAKTIV Yellow FX-7G	0.2000		BEZAKTIV Blue FX-GG	0.0190
	BEZAKTIV Yellow FX-NF	0.0370		BEZAKTIV Brown FX-R	0.0080
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEZAKTIV Yellow FX-7G	0.2400		BEZAKTIV Red FX-3D	0.2200
	BEZAKTIV Blue FX-GG	0.0040		BEZAKTIV Blue FX-GG	0.3600
			BEZAKTIV Grey FX-N 150	0.7900	

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# BEZAKTIV FX

## COLOR TRENDS SPRING / SUMMER 2025

Old-Dye selection with good light fastness for garment applications

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEZAKTIV Yellow FX-DL	0.0580		BEZAKTIV Yellow FX-7G	2.5000
	BEZAKTIV Red FX-3D	0.0840		BEZAKTIV Yellow FX-DL	0.5500
	BEZAKTIV Blue FX-RD	0.0970		BEZAKTIV Green FX-4B	0.1900
02. JACARANDA	02	%	11. STRAW	11	%
	BEZAKTIV Red FX-3D	0.1400		BEZAKTIV Yellow FX-DL	0.0910
	BEZAKTIV Royal S-B	0.1800		BEZAKTIV Red FX-3D	0.0020
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEZAKTIV Yellow FX-DL	0.0010		BEZAKTIV Yellow FX-DL	0.0840
	BEZAKTIV Red FX-3D	0.0440		BEZAKTIV Red FX-3D	0.0490
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEZAKTIV Yellow FX-7G	0.0120		BEZAKTIV Yellow FX-DL	0.1500
	BEZAKTIV Yellow FX-DL	0.0060		BEZAKTIV Red FX-3D	0.0190
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	not possible			BEZAKTIV Yellow FX-DL	0.0360
				BEZAKTIV Scarlet FX-SB	0.0480
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEZAKTIV Yellow FX-7G	0.1150		not possible	
	BEZAKTIV Blue FX-RD	0.2300			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEZAKTIV Yellow FX-7G	0.0310		BEZAKTIV Blue FX-RD	0.0570
	BEZAKTIV Turquoise FX-2G	2.0200		BEZAKTIV Green FX-4B	0.0620
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEZAKTIV Yellow FX-7G	0.2500		BEZAKTIV Yellow FX-DL	0.0050
	BEZAKTIV Yellow FX-DL	0.0160		BEZAKTIV Red FX-3D	0.0040
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEZAKTIV Yellow FX-7G	0.2200		BEZAKTIV Yellow FX-DL	0.2000
	BEZAKTIV Yellow FX-DL	0.0040		BEZAKTIV Red FX-3D	0.5000
	BEZAKTIV Green FX-4B	0.0070	BEZAKTIV Blue FX-RD	1.0600	

The mentioned recipes have been calculated based on a classical dyeing process. Since in an old-dye process a large part of the superficially fixed dyestuff is washed off during the final enzyme wash step, it is recommended increasing the amount of dyestuff: dark shades + 20–50 %, medium shades + 40–100 % and light shades + 100–500 %. Extremely light shades are not suitable for old-dye processes as they appear almost white after the enzyme wash.

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# BEZATHREN

## COLOR TRENDS SPRING / SUMMER 2025

Vat dyes for exhaust dyeing of cotton [CO]

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEZATHREN Yellow 3RT	0.0168		BEZATHREN Yellow 5GF	2.7214
	BEZATHREN Red F3B	0.0213		BEZATHREN Golden Orange 3G	0.4296
	BEZATHREN Grau CL	0.3790		BEZATHREN Green FBB	0.1108
02. JACARANDA	02	%	11. STRAW	11	%
	not possible			BEZATHREN Yellow 3RT	0.0604
				BEZATHREN Yellow 5GF	0.0783
		BEZATHREN Brown G		0.0581	
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEZATHREN Red F3B	0.0237		BEZATHREN Yellow 3RT	0.0371
	BEZATHREN Violet B	0.0263		BEZATHREN Brown R	0.1070
		BEZATHREN Grau CL		0.0914	
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	not possible			BEZATHREN Red F3B	0.0670
				BEZATHREN Violet B	0.0114
		BEZATHREN Brown R		0.3273	
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	not possible			BEZATHREN Red F3B	0.0116
				BEZATHREN Orange GR	0.0912
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEZATHREN Violet B	0.0559		not possible	
	BEZATHREN Green FBB	0.4278			
	BEZATHREN Grau CL	0.1404			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	not possible			BEZATHREN Blue CLF	0.0930
				BEZATHREN Green FBB	0.0396
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEZATHREN Yellow 5GF	0.3634		BEZATHREN Blue CLF	0.0029
	BEZATHREN Brown G	0.0008		BEZATHREN Green FBB	0.0073
	BEZATHREN Grau CL	0.0052		BEZATHREN Grau CL	0.0460
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	not possible			BEZATHREN Red F3B	0.0764
				BEZATHREN Blue CLF	0.4334
		BEZATHREN Grey CB		2.0259	

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# BEMACRON RS/SE

## COLOR TRENDS SPRING/SUMMER 2025

Disperse dyes for safe and rapid exhaust dyeing of polyester (PES)

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEMACRON Yellow RS	0.0262		BEMACRON Yellow RS	0.9210
	BEMACRON Red RS	0.0173		BEMACRON Red RS	0.0098
	BEMACRON Blue RS-01	0.0340		BEMACRON Blue RS-01	0.0263
02. JACARANDA	02	%	11. STRAW	11	%
	BEMACRON Carmine RS	0.0135		BEMACRON Yellow RS	0.0454
	BEMACRON Royal RS 01	0.0551		BEMACRON Red RS	0.0059
			BEMACRON Blue RS-01	0.0022	
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEMACRON Carmine RS	0.0004		BEMACRON Yellow RS	0.0377
	BEMACRON Red SE-3B	0.0038		BEMACRON Red RS	0.0127
			BEMACRON Blue RS-01	0.0098	
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEMACRON Yellow RS	0.0156		BEMACRON Yellow RS	0.0565
	BEMACRON Turquoise S-GF	0.1122		BEMACRON Red RS	0.0395
			BEMACRON Blue RS-01	0.0061	
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEMACRON Blue RS-01	0.1891		BEMACRON Yellow RS	0.0190
	BEMACRON Royal RS 01	0.0675		BEMACRON Red SE-4G	0.0362
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEMACRON Yellow RS	0.0517		BEMACRON Violet S-BLF	0.2195
	BEMACRON Blue RS-01	0.0799		BEMACRON Royal RS 01	0.3730
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEMACRON Yellow S-6GF	0.0636		BEMACRON Yellow RS	0.0029
	BEMACRON Turquoise HP-B	2.4000		BEMACRON Blue RS-01	0.0248
			BEMACRON Turquoise S-GF	0.0278	
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEMACRON Yellow RS	0.0825		BEMACRON Yellow RS	0.0035
	BEMACRON Red RS	0.0006		BEMACRON Red RS	0.0013
			BEMACRON Blue RS-01	0.0066	
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEMACRON Yellow S-6GF	0.0830		BEMACRON Yellow RS	0.0891
	BEMACRON Blue RS-01	0.0014		BEMACRON Red RS	0.0827
			BEMACRON Blue RS-01	0.3829	

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# BEMACRON HP-LTD

## COLOR TRENDS SPRING/SUMMER 2025

High performance disperse dyes for low temperature exhaust dyeing of polyester (PES)

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEMACRON Yellow HP-LTD 01	0.0209		BEMACRON Yellow HP-LTD 01	1.0208
	BEMACRON Red HP-LTD 01	0.0406		BEMACRON Red HP-LTD 01	0.0283
	BEMACRON Blue HP-LTD	0.0429		BEMACRON Blue HP-LTD	0.0331
02. JACARANDA	02	%	11. STRAW	11	%
	BEMACRON Rubine HP-LTD 01	0.0391		BEMACRON Yellow HP-LTD 01	0.0430
	BEMACRON Blue HP-LTD	0.0789		BEMACRON Red HP-LTD 01	0.0136
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEMACRON Rubine HP-LTD 01	0.0145		BEMACRON Yellow HP-LTD 01	0.0331
	BEMACRON Blue HP-LTD	0.0015		BEMACRON Red HP-LTD 01	0.0290
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEMACRON Yellow HP-LTD 01	0.0141		BEMACRON Yellow HP-LTD 01	0.0460
	BEMACRON Turquoise HP-B	0.1100		BEMACRON Red HP-LTD 01	0.0864
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEMACRON Yellow HP-LTD 01	0.0013		BEMACRON Orange HP-LTD 01	0.0507
	BEMACRON Blue HP-LTD	0.4197		BEMACRON Red HP-2BL	0.0282
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEMACRON Yellow HP-LTD 01	0.0574		not possible	
	BEMACRON Blue HP-LTD	0.1222			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEMACRON Yellow HP-LTD 01	0.0600		BEMACRON Yellow HP-LTD 01	0.0035
	BEMACRON Turquoise HP-B	2.3300		BEMACRON Blue HP-LTD	0.0397
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEMACRON Yellow HP-LTD 01	0.0941		BEMACRON Yellow HP-LTD 01	0.0033
	BEMACRON Red HP-LTD 01	0.0016		BEMACRON Red HP-LTD 01	0.0037
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEMACRON Yellow HP-LTD 01	0.0827		BEMACRON Yellow HP-LTD 01	0.0781
	BEMACRON Blue HP-LTD	0.0027		BEMACRON Red HP-LTD 01	0.2007
				BEMACRON Blue HP-LTD	0.3995

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# BEMACID / BEMAPLEX

## COLOR TRENDS SPRING / SUMMER 2025

Acid and metal complex dyes for exhaust dyeing of polyamide (PA)

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEMACID Yellow E-TL 01	0.0131		BEMACID Yellow F-T	0.8521
	BEMACID Red E-TL 01	0.0207		BEMACID Yellow F-RN	0.1562
	BEMACID Blue E-TL	0.0298		BEMACID Blue F-T	0.0563
02. JACARANDA	02	%	11. STRAW	11	%
	BEMACID Red F-T	0.0980		BEMACID Yellow E-TL 01	0.0226
	BEMACID Blue F-T	0.0710		BEMACID Red E-TL 01	0.0022
	BEMACID Violet F-B	0.0456		BEMACID Blue E-TL	0.0029
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	BEMACID Red E-T2B	0.0070		BEMACID Yellow E-TL 01	0.0195
	BEMACID Blue E-2R	0.0022		BEMACID Red E-TL 01	0.0110
				BEMACID Blue E-TL	0.0096
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEMACID Yellow F-T	0.0146		BEMACID Yellow E-TL 01	0.0387
	BEMACID Blue F-T	0.0039		BEMACID Red E-TL 01	0.0377
	BEMACID Turquoise F-G	0.0320		BEMACID Blue E-TL	0.0044
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEMACID Yellow F-RN	0.0013		BEMACID Yellow E-4G	0.0209
	BEMACID Red F-T	0.0090		BEMACID Red E-KRL	0.0270
	BEMACID Blue F-BL	0.4100		BEMACID Blue E-2R	0.0007
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEMACID Yellow F-T	0.0225		BEMACID Yellow F-RN	0.0076
	BEMACID Blue F-T	0.0629		BEMACID Blue F-2R	0.7785
	BEMACID Green F-2B	0.1917		BEMACID Violet F-B	0.2218
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEMACID Yellow F-T	0.0501		BEMACID Yellow E-TL 01	0.0016
	BEMACID Blue F-T	0.0497		BEMACID Red E-TL 01	0.0005
	BEMACID Turquoise F-G	0.7804		BEMACID Blue E-G	0.0289
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	BEMACID Yellow E-TL 01	0.0038		BEMACID Yellow E-TL 01	0.0018
	BEMACID Yellow E-4G	0.0538		BEMACID Red E-TL 01	0.0017
	BEMACID Blue E-3GC	0.0012		BEMACID Blue E-2R	0.0121
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	BEMACID Yellow E-4G	0.0536		BEMAPLEX Yellow M-T 01	0.0343
	BEMACID Blue E-3GC	0.0032		BEMAPLEX Red M-T	0.0102
				BEMAPLEX Navy M-T	0.3867

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# BEMACID / BEMAPLEX

## COLOR TRENDS SPRING / SUMMER 2025

Acid and metal complex dyes for exhaust dyeing of wool (WO)

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	BEMACID Yellow E-TL 01	0.0186		BEMACID Yellow F-G	0.2762
	BEMACID Red E-TL 01	0.0169		BEMACID Yellow F-RN	0.6071
	BEMACID Blue E-TL	0.0272		BEMACID Blue F-2G	0.0579
02. JACARANDA	02	%	11. STRAW	11	%
	BEMACID Red F-T	0.0206		BEMACID Yellow E-TL 01	0.0327
	BEMACID Blue F-T	0.0875		BEMACID Red E-TL 01	0.0012
	BEMACID Blue F-2R	0.0014		BEMACID Blue E-TL	0.0007
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	not possible			BEMACID Yellow E-TL 01	0.0279
				BEMACID Red E-TL 01	0.0092
				BEMACID Blue E-TL	0.0066
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	BEMACID Yellow F-T	0.0253		BEMACID Yellow E-TL 01	0.0407
	BEMACID Blue F-T	0.0043		BEMACID Red E-TL 01	0.0344
	BEMACID Turquoise F-G	0.0102		BEMACID Blue E-TL	0.0018
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	BEMACID Yellow F-T	0.0017		not possible	
	BEMACID Blue F-T	0.3953			
	BEMACID Blue F-2G	0.1675			
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	BEMACID Yellow F-T	0.0687		BEMACID Red F-T	0.0122
	BEMACID Blue F-T	0.1222		BEMACID Violet F-B	0.4241
	BEMACID Turquoise F-G	0.0469		BEMACID Blue F-2G	0.7299
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	BEMACID Yellow F-T	0.0561		BEMACID Yellow F-T	0.0071
	BEMACID Blue F-T	0.0153		BEMACID Yellow F-RN	0.0023
	BEMACID Turquoise F-G	0.5192		BEMACID Blue F-T	0.0427
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	not possible			BEMACID Red F-T	0.0004
				BEMACID Blue F-T	0.0055
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	not possible			BEMAPLEX Yellow M-T 01	0.0400
				BEMAPLEX Red M-T	0.0084
				BEMAPLEX Navy M-T	0.4203

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# TUBANTIN

## COLOR TRENDS SPRING / SUMMER 2025

Direct dyes for exhaust dyeing of cotton (CO) and cellulosics

01. ALLOY	01	%	10. GRENOBLE GREEN	10	%
	TUBANTIN Yellow GR	0.0203		TUBANTIN Yellow GR	1.0570
	TUBANTIN Red F3B	0.0196		TUBANTIN Turquoise FBL conc.	0.0545
	TUBANTIN Grey CGLL conc.	0.0669			
02. JACARANDA	02	%	11. STRAW	11	%
	TUBANTIN Violet BL 200	0.0340		TUBANTIN Yellow GR	0.0319
	TUBANTIN Blue 2RL	0.0451		TUBANTIN Blue GLL	0.0005
			TUBANTIN Brown GGL	0.0180	
03. PINK TULLE	03	%	12. IRISH CREAM	12	%
	TUBANTIN Pink 2B	0.0133		TUBANTIN Yellow GR	0.0047
	TUBANTIN Grey CGLL conc.	0.0005		TUBANTIN Blue GLL	0.0058
			TUBANTIN Brown GGL	0.0435	
04. ICE GREEN	04	%	13. MUTED CLAY	13	%
	TUBANTIN Yellow 2G	0.0115		TUBANTIN Yellow GR	0.0596
	TUBANTIN Turquoise FBL conc.	0.0389		TUBANTIN Red F3B	0.0568
			TUBANTIN Grey CGLL conc.	0.0143	
05. PALACE BLUE	05	%	14. PEACH NECTAR	14	%
	not possible			TUBANTIN Yellow GR	0.0302
			TUBANTIN Red F3B	0.0288	
06. LATIGO BAY	06	%	15. DAZZLING BLUE	15	%
	TUBANTIN Yellow GR	0.0392		not possible	
	TUBANTIN Turquoise FBL conc.	0.2312			
07. CAPRI BREEZE	07	%	16. SKY BLUE	16	%
	TUBANTIN Yellow 2G	0.0464		TUBANTIN Blue GLL	0.0178
	TUBANTIN Turquoise FBL conc.	1.6794		TUBANTIN Turquoise FBL conc.	0.0197
			TUBANTIN Grey CGLL conc.	0.0080	
08. LIMELIGHT	08	%	17. ICE FLOW	17	%
	TUBANTIN Yellow 2G	0.1117		TUBANTIN Yellow GR	0.0013
	TUBANTIN Grey CGLL conc.	0.0016		TUBANTIN Brown GGL	0.0006
			TUBANTIN Grey CGLL conc.	0.0132	
09. SUNNY LIME	09	%	18. VINTAGE INDIGO	18	%
	TUBANTIN Yellow 2G	0.1000		TUBANTIN Red F3B	0.0406
	TUBANTIN Turquoise FBL conc.	0.0049		TUBANTIN Brown GGL	0.0179
			TUBANTIN Grey CGLL conc.	0.7939	

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# BEZAPRINT (PRINTING)

## COLOR TRENDS SPRING/SUMMER 2025

Pigments for printing of cotton (C0)

01. ALLOY	01	g/kg	10. GRENOBLE GREEN	10	g/kg
	BEZAPRINT Blue RR	0.6094		BEZAPRINT Yellow 3GT	21.3803
	BEZAPRINT Green BT	0.4907		BEZAPRINT Orange RG	1.6338
	BEZAPRINT Brown B-RRT	1.5424		BEZAPRINT Olive Green BT	2.8120
02. JACARANDA	02	g/kg	11. STRAW	11	g/kg
	BEZAPRINT Red HBB	0.4803		BEZAPRINT Yellow RR	0.9045
	BEZAPRINT Violet TN	1.9453		BEZAPRINT Violet TN	0.4120
	BEZAPRINT Blue TB	1.0267		BEZAPRINT Grey BB	0.0398
03. PINK TULLE	03	g/kg	12. IRISH CREAM	12	g/kg
	BEZAPRINT Red SGR	0.0871		BEZAPRINT Yellow RR	0.4601
	BEZAPRINT Red KF	0.1442		BEZAPRINT Blue BT	0.2796
	BEZAPRINT Violet TN	0.2494		BEZAPRINT Brown B-RRT	0.9667
04. ICE GREEN	04	g/kg	13. MUTED CLAY	13	g/kg
	BEZAPRINT Yellow RR	0.1532		BEZAPRINT Yellow 3GT	0.3639
	BEZAPRINT Blue TB	0.5042		BEZAPRINT Red HBB	0.1087
	BEZAPRINT Green BS	0.4334		BEZAPRINT Brown B-RRT	2.6368
05. PALACE BLUE	05	g/kg	14. PEACH NECTAR	14	g/kg
	BEZAPRINT Scarlet RR	1.0744		BEZAPRINT Orange RG	1.1394
	BEZAPRINT Blue TB	3.8797		BEZAPRINT Red KGC	0.5893
	BEZAPRINT Blue RR	3.4447			
06. LATIGO BAY	06	g/kg	15. DAZZLING BLUE	15	g/kg
	BEZAPRINT Scarlett RR	1.3595		BEZAPRINT Red KGC	0.2613
	BEZAPRINT Blue TB	1.0736		BEZAPRINT Violet TN	4.4487
	BEZAPRINT Green BT	4.3824		BEZAPRINT Blue RT	11.5113
07. CAPRI BREEZE	07	g/kg	16. SKY BLUE	16	g/kg
	BEZAPRINT Golden Yellow M	1.2449		BEZAPRINT Violet FB	0.9881
	BEZAPRINT Blue TB	8.2142		BEZAPRINT Blue TB	0.4289
	BEZAPRINT Green BT	4.3570		BEZAPRINT Green BT	0.6275
08. LIMELIGHT	08	g/kg	17. ICE FLOW	17	g/kg
	BEZAPRINT Yellow 3GT	1.9560		BEZAPRINT Blue BT	0.0713
	BEZAPRINT Yellow RR	0.4114		BEZAPRINT Blue TB	0.1364
	BEZAPRINT Grey BB	0.0227		BEZAPRINT Brown B-RRT	0.2313
09. SUNNY LIME	09	g/kg	18. VINTAGE INDIGO	18	g/kg
	BEZAPRINT Yellow 3GT	2.2051		BEZAPRINT Orange RG	3.4238
	BEZAPRINT Orange RG	0.1504		BEZAPRINT Blue TB	1.2714
	BEZAPRINT Green BT	0.0979		BEZAPRINT Blue RR	7.5510

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# BEMACRON (PRINTING)

COLOR TRENDS SPRING/SUMMER 2025

Disperse dyes for printing polyester (PES)

01. ALLOY	01	g/kg	10. GRENOBLE GREEN	10	g/kg
	BEMACRON Yellow S-6GF	0.6197		BEMACRON Yellow S-4G	18.5047
	BEMACRON Red SE-4G	0.6122		BEMACRON Orange S-G	2.5490
	BEMACRON Navy S-2GL	0.9189		BEMACRON Turquoise S-GF	3.3885
02. JACARANDA	02	g/kg	11. STRAW	11	g/kg
	BEMACRON Red SE-4G	0.1980		BEMACRON Yellow S-6GF	0.4669
	BEMACRON Violet S-3RL	0.5645		BEMACRON Orange S-G	0.9021
	BEMACRON Blue S-BGL	1.2880		BEMACRON Blue S-BGL	0.1152
03. PINK TULLE	03	g/kg	12. IRISH CREAM	12	g/kg
	BEMACRON Red SE-3B	0.1027		BEMACRON Yellow S-6GF	1.0078
	BEMACRON Turquoise S-GF	0.0019		BEMACRON Red SE-4G	0.5738
	BEMACRON Navy S-2GL	0.0244		BEMACRON Blue S-BB	0.1148
04. ICE GREEN	04	g/kg	13. MUTED CLAY	13	g/kg
	BEMACRON Yellow S-6GF	0.4589		BEMACRON Yellow S-4G	1.4173
	BEMACRON Turquoise S-GF	2.3461		BEMACRON Rubine S-2GFL	1.7837
				BEMACRON Blue SE-RDL	0.1935
05. PALACE BLUE	05	g/kg	14. PEACH NECTAR	14	g/kg
	BEMACRON Violet S-3RL	0.0812		BEMACRON Orange S-G	0.7787
	BEMACRON Blue S-BGL	10.6882		BEMACRON Red SE-4G	0.4551
	BEMACRON Blue S-BB	0.3952			
06. LATIGO BAY	06	g/kg	15. DAZZLING BLUE	15	g/kg
	BEMACRON Yellow S-6GF	0.5491		BEMACRON Violet S-3RL	7.9453
	BEMACRON Orange S-G	1.0258		BEMACRON Turquoise S-GF	23.6580
	BEMACRON Turquoise S-GF	17.5116		BEMACRON Blue S-BB	0.1066
07. CAPRI BREEZE	07	g/kg	16. SKY BLUE	16	g/kg
	BEMACRON Yellow S-6GF	1.5066		BEMACRON Yellow S-4G	0.1046
	BEMACRON Turquoise S-GF	36.0371		BEMACRON Blue S-BGL	0.9339
	BEMACRON Blue S-BB	0.0405			
08. LIMELIGHT	08	g/kg	17. ICE FLOW	17	g/kg
	BEMACRON Yellow S-6GF	2.5059		BEMACRON Yellow S-6GF	0.1326
	BEMACRON Orange S-G	0.1621		BEMACRON Rubine S-2GFL	0.0958
	BEMACRON Blue S-BB	0.0046		BEMACRON Blue S-BB	0.0645
09. SUNNY LIME	09	g/kg	18. VINTAGE INDIGO	18	g/kg
	BEMACRON Yellow S-4G	1.5014		BEMACRON Orange S-G	3.7983
	BEMACRON Turquoise S-GF	0.2083		BEMACRON Violet S-3RL	2.5857
		BEMACRON Navy S-2GL		6.4267	

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# BEMACID / BEMAPLEX (PRINTING)

## COLOR TRENDS SPRING / SUMMER 2025

Acid and metal complex dyes for printing polyamid (PA)

01. ALLOY	01	g/kg	10. GRENOBLE GREEN	10	g/kg
	BEMAPLEX Yellow M-T 01	0.1896		BEMACID Yellow F-G	20.4112
	BEMAPLEX Brown D-BD	0.5320		BEMAPLEX Yellow M-T 01	16.5992
	BEMAPLEX Black D-TR	1.3876		BEMACID Turquoise F-G	1.8304
02. JACARANDA	02	g/kg	11. STRAW	11	g/kg
	BEMACID Scarlet F-3G	0.3488		BEMACID Yellow F-RN	1.4120
	BEMACID Red-F-LE	0.4536		BEMACID Scarlet F-3G	0.1024
	BEMACID Blue F-2R	4.4468		BEMAPLEX Brown D-BD	0.3424
03. PINK TULLE	03	g/kg	12. IRISH CREAM	12	g/kg
	BEMACID Scarlet F-3G	0.0480		BEMACID Yellow F-RN	0.8668
	BEMACID Red-F-LE	0.2628		BEMAPLEX Brown D-BD	1.1024
	BEMACID Blue F-2R	0.0416		BEMAPLEX Black D-TR	0.0540
04. ICE GREEN	04	g/kg	13. MUTED CLAY	13	g/kg
	BEMACID Yellow F-RN	0.4932		BEMAPLEX Yellow M-T 01	2.1780
	BEMACID Blue F-2G	0.3336		BEMAPLEX Red M-T	1.4556
	BEMACID Turquoise F-G	1.4300		BEMACID Blue N-5GL	0.4076
05. PALACE BLUE	05	g/kg	14. PEACH NECTAR	14	g/kg
	BEMAPLEX Red M-T	0.6192		BEMACID Orange F-GR	1.9028
	BEMACID Blue F-2G	25.0240		BEMACID Scarlet F-3G	0.2000
	BEMACID Blue F-2R	4.8296		BEMACID Red F-4B	0.0684
06. LATIGO BAY	06	g/kg	15. DAZZLING BLUE	15	g/kg
	BEMACID Yellow F-RN	2.0072		BEMACID Red F-4B	3.3148
	BEMACID Blue F-2R	6.1008		BEMACID Blue F-2R	30.2856
	BEMACID Turquoise F-G	3.4824		BEMACID Turquoise F-G	2.1540
07. CAPRI BREEZE	07	g/kg	16. SKY BLUE	16	g/kg
	BEMACID Yellow F-G	1.8404		BEMAPLEX Yellow M-T 01	0.2256
	BEMACID Orange F-GR	0.4196		BEMACID Red-F-LE	0.1032
	BEMACID Turquoise F-G	35.0448		BEMACID Blue F-2G	0.3068
08. LIMELIGHT	08	g/kg	17. ICE FLOW	17	g/kg
	BEMACID Yellow F-G	2.4692		BEMACID Yellow F-RN	0.0908
	BEMACID Yellow F-RN	1.3160		BEMACID Blue F-2R	0.2800
	BEMACID Green F-2B	0.0440		BEMAPLEX Black D-TR	0.1588
09. SUNNY LIME	09	g/kg	18. VINTAGE INDIGO	18	g/kg
	BEMACID Yellow F-G	4.1196		BEMACID Blue F-2R	14.4048
	BEMACID Blue N-5GL	0.0580		BEMAPLEX Brown D-BD	3.9272
	BEMACID Turquoise F-G	0.0628		BEMAPLEX Black D-TR	3.8936

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